



- Bronze Bars, Tubes, Squares & Rectangles
- Bearing Bronze, Aluminum Bronze
- Gray & Ductile Iron Bars, Tubes & Squares
- Other Alloy Steels & Stainless Steels
- Extensive Inventory Of Popular Grades
- State-Of-The Art Machining Facility
- CNC Turning, Milling, Grinding & Lapping
- Custom Cut To Lengths Available
- Heat Treat, Coating & Plating Available
- Kan-Ban & JIT Stocking Programs
- Assembly & Kit Packaging Capabilities
- Easy-To-Use Online Quote System
- Extensive In-House Quality Lab
- ISO 9001:2015 & AS9100D Certified
- Family Owned & Operated
- Conveniently located in Lake Zurich IL



- Powdered (Sintered) Metals
- Ferrous and Non-Ferrous Alloys
- 30,000 Sq Ft Facility
- Press Sizes 20 – 825 Tons
- Complete In-House Quality Lab
- 3 Continuous Belt Furnaces
- In-House Engineering & Design Team
- Heat Treat, Plating & Machining
- 100+ Years Combined Experience
- Kanban & Stocking Programs
- ISO 9001:2015
- Copper Infiltration Capabilities
- Lifetime Tool Maintenance
- Made In USA



- Sand Castings (No Bake Molds)
- Steel, Alloy Steel & Stainless Steel
- Up to 100# – 26" x 26" Flask
- As Cast Or Finish Machined
- Kanban & JIT Stocking Programs
- Complete Quality Lab
- ISO 9001:2015
- Made In USA – Waukesha WI



- Investment Castings (lost wax)
- Stainless Steel, Alloy Steel, Carbon Steel
- From Ounces Up To 55#
- As Cast or Finish Machined
- In-House Heat Treat
- In-House Quality & Test Lab
- ISO 9001: 2008 & PED Certified
- Made In China